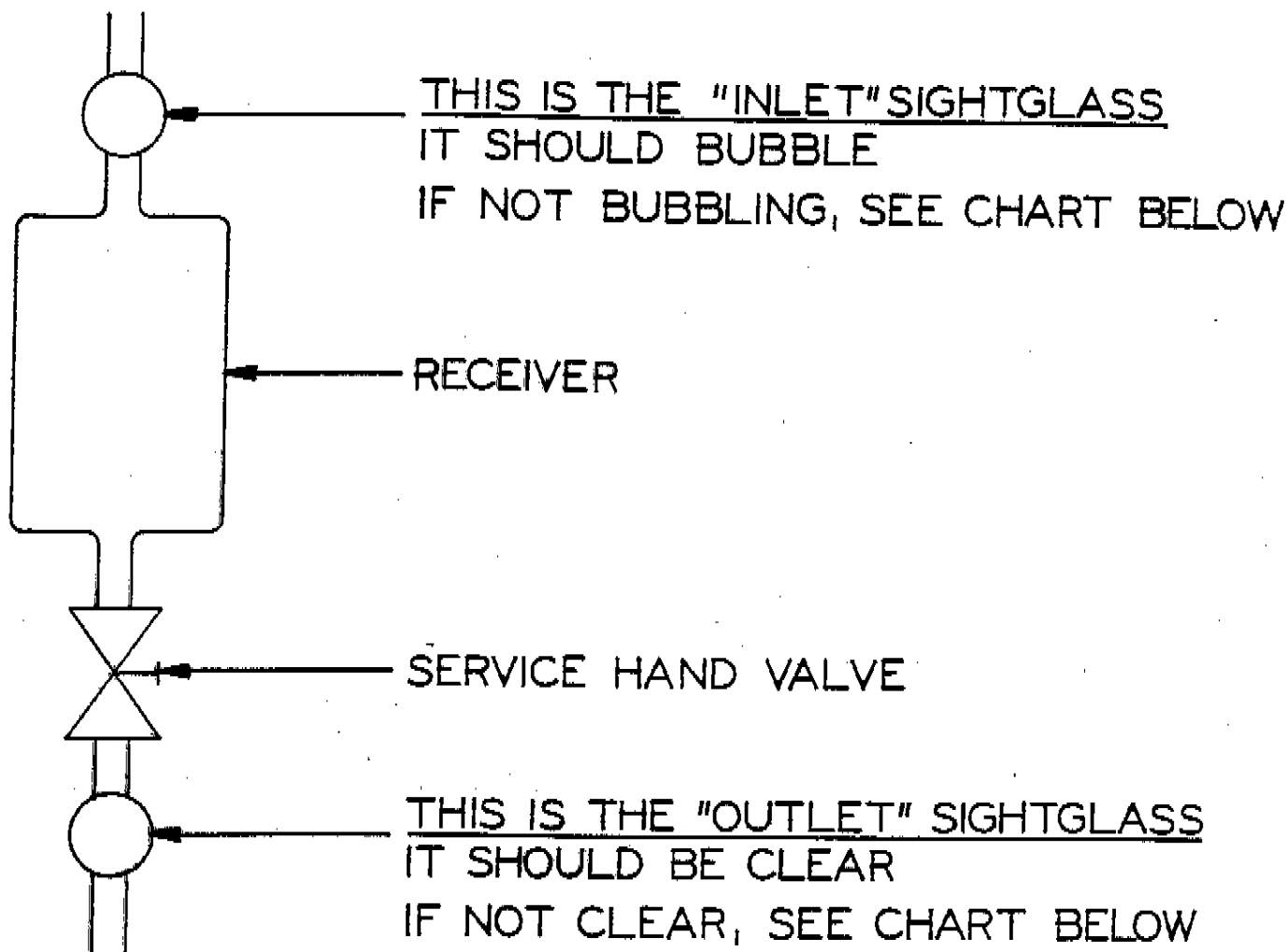


DUAL SIGHTGLASS CHARGING GUIDE



SIGHTGLASS READING CHART

| | NORMAL | SHORT OF CHARGE | OVER CHARGE |
|----------------------|----------|--------------------|----------------|
| INLET SIGHTGLASS | BUBBLING | BUBBLING | CLEAR |
| OUTLET SIGHTGLASS | CLEAR | BUBBLING | CLEAR |